

Material Safety Data Sheet
May be used to comply with
OSHA's Hazard Communication Standard,
29 CFR 1910.1200. Standard must be
consulted for specific requirements.

MASS LOADED VINYL



IDENTITY (As Used on Label and List)
VB304D, Flexible PVC Calendered Sheet

Note: Blank spaces are not permitted. If any item is not applicable, or no information is available, the space must be marked to indicate that.

Section I

VPI, L.L.C.	Emergency Telephone Number (920)684-4688
Address (Number, Street, City, State, and ZIP Code) 2917 Division Street	Telephone Number for Information (920)684-4688
Manitowoc, WI 54220	Date Prepared 5-22-00
	Signature of Preparer (optional) <i>[Signature]</i>

Section II — Hazardous Ingredients/Identity Information

Hazardous Components (Specific Chemical Identity; Common Name(s))	OSHA PEL	ACGIH TLV	Other Limits Recommended	% (optional)
This product is not hazardous as defined in 29 CFR 1910.1200				

Section III — Physical/Chemical Characteristics

Boiling Point	N/A	Specific Gravity (H ₂ O = 1)	1.67 to 2.02
Vapor Pressure (mm Hg.)	N/A	Melting Point	N/A
Vapor Density (AIR = 1)	N/A	Evaporation Rate (Butyl Acetate = 1)	N/A

Solubility in Water Insoluble

Appearance and Odor Black solid sheet with slight but noticeable odor

Section IV — Fire and Explosion Hazard Data

Flash Point (Method Used) N/A	Flammable Limits Excess of 600F	LEL N/A	UEL N/A
Extinguishing Media Water spray			

Unusual Fire and Explosion Hazards

Decomposition by burning in an open flame may yield toxic

Hydrogen Chloride gas (HCl), Carbon Dioxide (CO₂), and Carbon Monoxide (CO).

Reproduce locally)

Section V -- Reactivity Data

Stability	Unstable		Conditions to Avoid N/A
	Stable	X	

Incompatibility (Materials to Avoid) Avoid contact with acetal or acetal copolymers and with amine containing materials during processing

Hazardous Decomposition or Byproducts Oxides of carbon and Hydrochloric acid

Hazardous Polymerization	May Occur		Conditions to Avoid
	Will Not Occur	X	

Section VI -- Health Hazard Data

Inhalation?	Skin?	Ingestion?
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Health Hazards (Acute and Chronic)
No known health hazards

Carcinogenicity:	NTP?	IARC Monographs?	OSHA Regulated?
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Signs and Symptoms of Exposure

Medical Conditions
Generally Aggravated by Exposure

Emergency and First Aid Procedures
Molten material: If molten material comes in contact with skin, immerse in running water until cooled before attempting removal.

Section VII -- Precautions for Safe Handling and Use

Steps to Be Taken in Case Material is Released or Spilled

Land spill: Recover spilled material and place in suitable containers for recycle or disposal. Consult an expert on disposal of recovered material and ensure conformity to local regulations.

Waste Disposal Method

Incineration of waste material in a permitted facility in conformance to local state and federal regulations. Land filling in licensed facility according to regulations.

Precautions to Be Taken in Handling and Storing
N/A

Other Precautions

Store in sprinklered warehouse. Keep temperature below 60 C (140 F) for quality control

Section VIII Control Measures

Respiratory Protection (Specify Type) When grinding up material use appropriate respirator if acceptable limits for nuisance dust are exceeded.

Ventilation	Local Exhaust Provide adequate ventilation	Special
	Mechanical (General)	Other

Protective Gloves When handling hot material	Eye Protection Safety glasses or goggles
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Other Protective Clothing or Equipment

Work/Hygienic Practices